

Date: Wednesday, 6/27/2007 1:08:36 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOAT STEP MOUNTING LUG
Job Number	: 33226		
Estimate Number	: 11750		
P.O. Number	: <i>N/A</i>	Part Number	: D34593
This Issue	: 6/27/2007	Drawing Number	: D3459 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i>	Drawing Revision	: A
Previous Run	: 31238	Material	: <i>N/A</i>
Written By	:	Due Date	: 7/6/2007
Checked & Approved By	: <i>[Signature]</i> 07.06.28	Qty:	40 Um: Each
Comment	: Est Rev: A New Issue 06-01-06 JLM Est Rev: B waterjet 06-12-06 ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
-----	--------------------	--------------------------

*B 07-07-05*

Comment: Qty.: 0.3644 f(s)/Unit Total : 14.5740 f(s)

4.00" X .188" BAR

6061-T6

(M6061T6B4.000X.188)

Batch: *m104641 m104878*

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

*B 07-07-05*

Comment: FLOW WATER JET

1-Cut as per Dwg D3459

Dwg Rev: *A*Prog Rev: *A*

2-Deburr if necessary

*5A0**07/07/06**(42)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

*B 07-07-05*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

*En 07/07/05**Counted (42)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

*Pat Expers*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

En 07/07/06 (42)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/07/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/27/2007 1:08:36 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 33226

Part Number: D34593

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(42)

Comment: FINAL INSPECTION/W/O RELEASE

2007/07/09

Job Completion



u 07/07/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

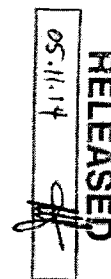
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN #44	DRAWN BY #44	DART AEROSPACE USA, INC. PORT HADLOCK, WA	REV. A
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>		DRAWING NO. D3459
DATE 05.09.23	TITLE FLOAT STEP MOUNTING PLATE	SHEET 1 OF 1	SCALE 1:1
A	05.09.23	NEW ISSUE	



D3459-1/2-3 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHORE COPY
R
SUBJECT TO SUPPLEMENTARY
NOTICE
WORK ORDER
NO. 33226
D3459-13 FLO

Copyright © 2005 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.